



How To Get the Most Out of Your Printed Graphics When Using DuraCoat® Resin Ribbons

EDGE 2 Printing at 300 dpi – Optimal Setting Recommendations

If you experience print quality problems using the Edge 2 printer at the 300 dpi faster speed settings, we recommend the following:

DuraCoat Spot Color	Recommended Gerber Spot Color Settings						
Olympic Blue	Royal Reflex GCS-687	Gray GCS-031	Pink GCS-643				
Dark Gray	Royal Reflex GCS-687	Aqua GCS-176	Kelly Green GCS-046	Silver GCS-620			
Reflex Blue	Royal Reflex GCS-687	Gray GCS-031	Pink GCS-643	Aqua GCS-176			
Forest Green	Royal Reflex GCS-687	Gray GCS-031	Pink GCS-643	Aqua GCS-176			
Intense Red	Royal Reflex GCS-687	Gray GCS-031	Pink GCS-643	Aqua GCS-176	Cobalt Blue GCS-037		
Ruby Red	Royal Reflex GCS-687	Gray GCS-031	Pink GCS-643	Aqua GCS-176	Cobalt Blue GCS-037		
Tomato Red	Royal Reflex GCS-687	Gray GCS-031	Pink GCS-643	Aqua GCS-176	Cobalt Blue GCS-037		
Blue	Royal Reflex GCS-687	Gray GCS-031	Pink GCS-643	Aqua GCS-176	Cobalt Blue GCS-037		
Sapphire Blue	Royal Reflex GCS-687	Gray GCS-031	Pink GCS-643	Aqua GCS-176	Cobalt Blue GCS-037		
Ocean Blue	Royal Reflex GCS-687	Gray GCS-031	Pink GCS-643	Aqua GCS-176	Cobalt Blue GCS-037		
Bright Blue	Royal Reflex GCS-687	Gray GCS-031	Pink GCS-643	Aqua GCS-176	Cobalt Blue GCS-037		
Green	Royal Reflex GCS-687	Gray GCS-031	Pink GCS-643	Aqua GCS-176	Cobalt Blue GCS-037		
Pine Green	Royal Reflex GCS-687	Gray GCS-031	Pink GCS-643	Aqua GCS-176	Cobalt Blue GCS-037		
Leaf Green	Royal Reflex GCS-687	Gray GCS-031	Pink GCS-643	Aqua GCS-176	Cobalt Blue GCS-037		
Sunflower Yellow	Royal Reflex GCS-687	Gray GCS-031	Pink GCS-643	Aqua GCS-176	Cobalt Blue GCS-037		
Burgundy	Royal Reflex GCS-687	Gray GCS-031	Pink GCS-643	Aqua GCS-176	Cobalt Blue GCS-037	Kelly Green GCS-046	
Golden Yellow	Royal Reflex GCS-687	Gray GCS-031	Pink GCS-643	Aqua GCS-176	Cobalt Blue GCS-037	Kelly Green GCS-046	
Gray	Royal Reflex GCS-687	Gray GCS-031	Pink GCS-643	Aqua GCS-176	Cobalt Blue GCS-037	Kelly Green GCS-046	Silver GCS-620
Orange	Royal Reflex GCS-687	Gray GCS-031	Pink GCS-643	Aqua GCS-176	Cobalt Blue GCS-037	Kelly Green GCS-046	Silver GCS-620
Yellow	ANY Gerber Spot Color EXCEPT: Lime Green GCS-616						
Spot Black	ANY Gerber Spot Color EXCEPT: Aqua GCS-176, Silver GCS-620, White GCS-010, Lime Green GCS-616						
Super Opaque Black	ANY Gerber Spot Color EXCEPT: Lime Green GCS-616						
Super Opaque White	ANY Gerber Spot Color EXCEPT: White GCS-010, Black GCS-012, Lime Green GCS 616						
Metallic Silver	Any Gerber Spot Color Setting						
Metallic Gold	Any Gerber Spot Color Setting						